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04/08/03

ISSUE DATE:

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RELEASED FOR PROB.
DATE: 6/8/03 INTI

MODIFICATIONS	
INDICE	
A	ANNULE LE JOINT REP. 07 ET LE REMPLACE PAR NOUVEAUX REPRES 07 ET 19 - AJOUTE REPRES 13 ET 14 - UN JOINT REP. 18 EN BOUT DE CENTRAGE REP. 02 - MODIFIE LE CIRCUIT G2 POUR EVITER LE REFOULEMENT - MODIFIE REPRES 01 ET 02
B	MODIFIE REPRES 04 - 06 - 08 ET 09 - AJOUTE REP. 24 - AJOUTE PL. 4
C	REDESSINE EN DAO - MISE A JOUR DU PLAN
D	AJOUTE REP. 11 (VOIR COUPE A-A ET PL. 3) - MODIFIE REP. 02

NOTAS:

GENERAUX:

1 MARQUAGE:

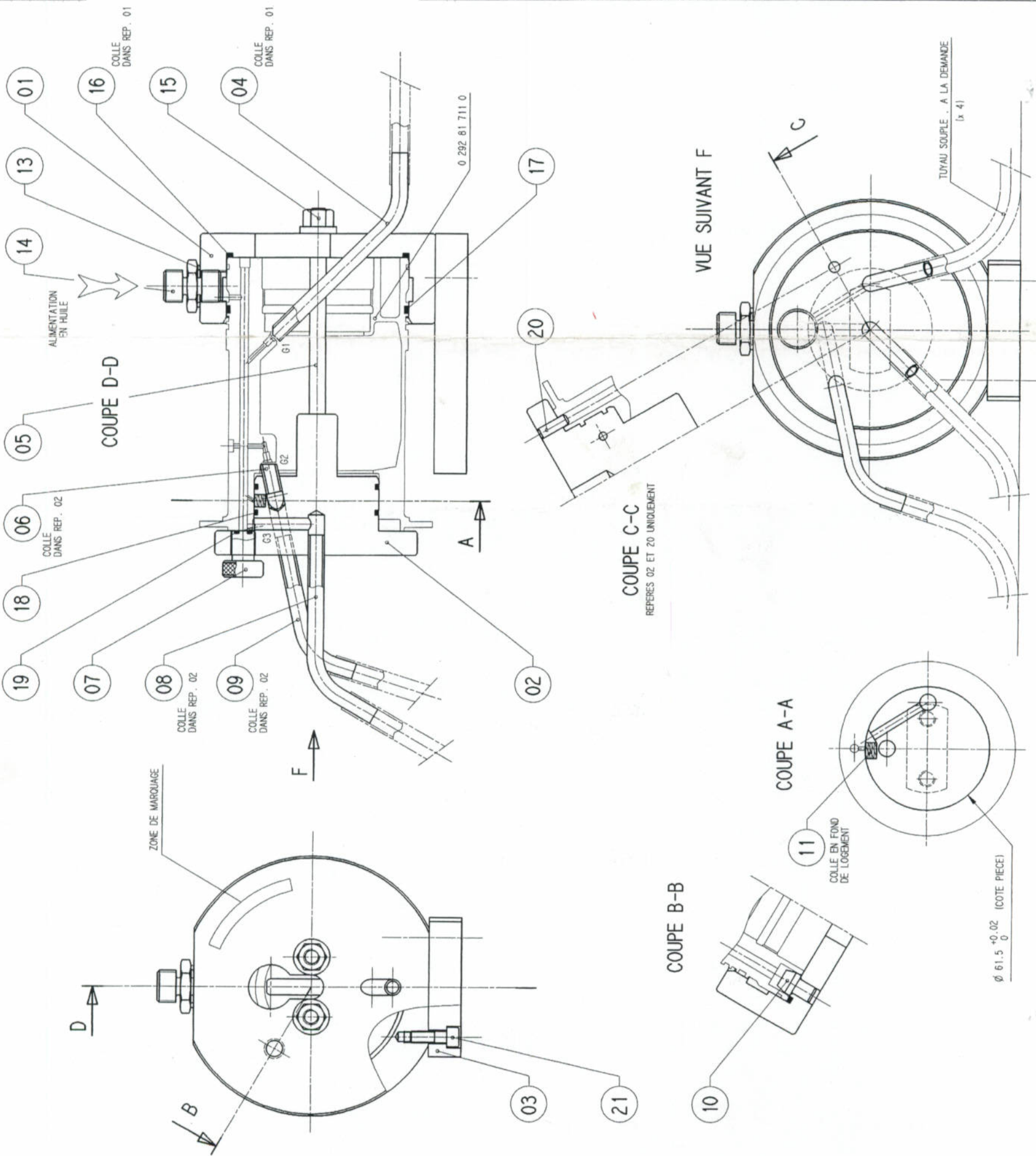
- 800 75 594 00 D xxx
- VOIR DETAIL REPRES 02
NUMERO INDIVIDUEL

SPECIQUES:

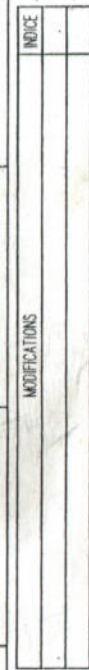
LE NUMERO INDIVIDUEL SERA ATTRIBUE LORS DE LA RECEPTION DE L'OUTILLAGE A TM.

PL	REP	QUANT	DESIGNATION	MATIERE	OBS
25	1	1	COFFRET DE CONDITIONNEMENT	BOIS	A LA DEMANDE
24	1	1	ETIQUETTE D'IDENTIFICATION	SUIVANT PLAN	881 5 099 808
23	1	1			
22	1	1			
21	2	2	VIS C HC M 6 - 18	STD	
20	1	1	GOUPILLE Ø 5,5 - 16	STUBS	
19	1	1	JOINT TORIQUE Ø INT. 5-TORE Ø 1,8	TM	97944 1 0050
18	2	2	JOINT TORIQUE Ø INT. 57,5-TORE Ø 2	IMPERVIA	
17	1	1	JOINT TORIQUE Ø INT. 85-TORE Ø 3	IMPERVIA	
16	1	1	JOINT TORIQUE Ø INT. 84-TORE Ø 2,5	IMPERVIA	
15	2	2	ECROU A EMBASE	N.M	0724 080
14	1	1	MAMELON DOUBLE	TM	9770 10 00 34
13	1	1	JOINT PLAT	TM	9752 016 044
12	1	1			
11	1	1	JOINT	NEOPRENE	
10	1	1	PION	35 NCD 15	R=1700±100 MPa
09	1	1	TUYAU Ø INT. 6 EP. 1	INOX	
08	2	2	TUYAU Ø INT. 6 EP. 1	INOX	
07	1	1	VIS	25 CD 4	R=900-1050 MPa
06	1	1	TUYAU Ø INT. 6 EP. 1	INOX	
05	2	2	GOUJON	XC 38	
04	1	1	TUYAU Ø INT. 6 EP. 1	INOX	
03	1	1	SEMELLE	25 CD 4	R=900-1050 MPa
02	1	1	CENTRAGE	25 CD 4	R=900-1050 MPa
01	1	1	CENTRAGE	25 CD 4	R=900-1050 MPa

DESIGNATION	VERIFICATION	INTERPRETATION DES DESSINS SELON	DATE
SEPS EG	F. MARTIN	INTERPRETATION OF DRAWINGS AS PER DATE:	
LE: 25/10/01		ST 2100	DATE: 04/01/02
MACHINE/ENGINE:	DESIGNATION PIECE/DESCRIPTION:	PIECE/PIAT NAME/REP:	DATE: 25/10/01
ABRIEL 2	PALIER TURBINE LIBRE	0 292 81 711 0	
DESIGNATION OUTILLAGE			
MONT-C DE DEBIT			
7002 NAC			
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS AUTORISATION			
THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION			
Echelle 1/1			
Turbomeca			
Plan dessine D.A.O. a l'aide du logiciel: MICROCADS Revision: 0			
FORMAT	SIZE	PLANCE	
A1	800 75 594 00	SHEET	
DATE: 01/12/94	DATE: 11/00	DATE: 01/12/94	
A. F. MARTIN	B. J. SEMATI	A. F. MARTIN	
DATE: 01/12/94	DATE: 01/12/94	DATE: 01/12/94	



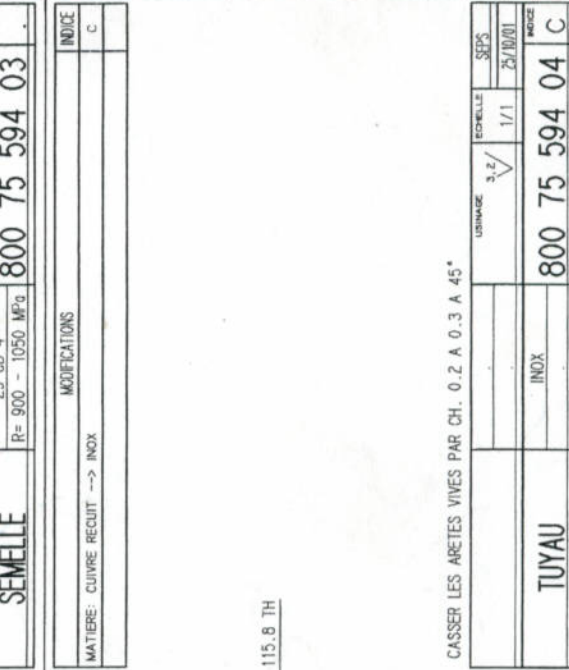
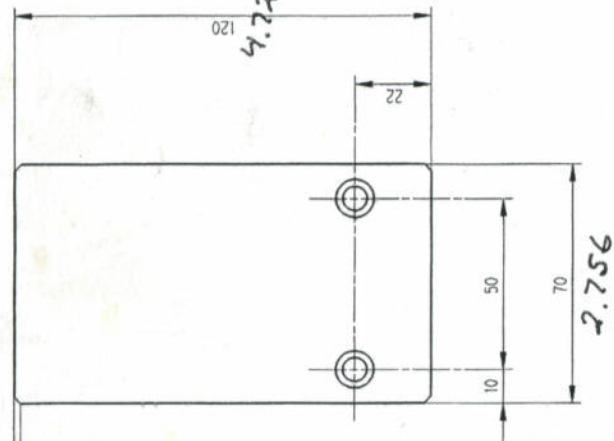
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PROTECTION: BRUNISSAGE TYPE PENTRATE
CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

SEWELLE	25 CD 4 P= 900 - 1050 MPa	UNISAGE	3,2 / ∇	ECHELLE 1/1	SEPS
					25/10/01
INDICE					
800 75 594 03					

MODIFICATIONS		INDICE
MATIERE: CUIVRE	REQUIT --> INOX	C



PROTECTION: BRUNISSAGE TYPE PENTRATE
CHANFREINS NON COTES: 1 A 45°
CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

CENTRAGE
R= 900 - 1050 MP _a
25 CD 4
800 75 594 01 B
(10.8) √ (16.6) / 3.2 √
EDELLE
SPTS
INDEX

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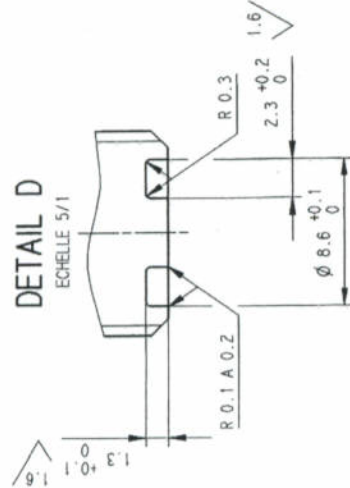
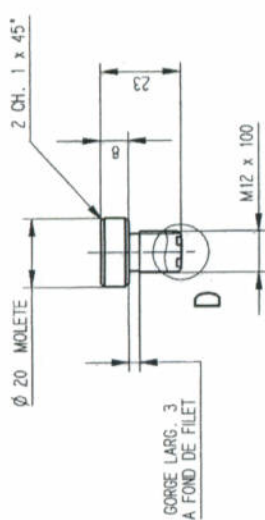
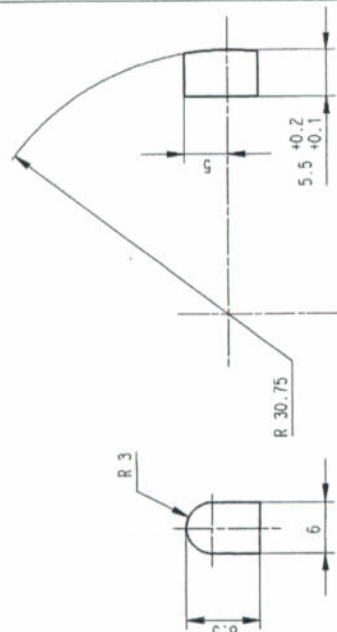
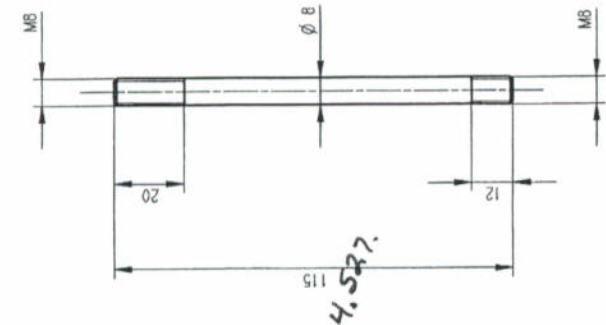
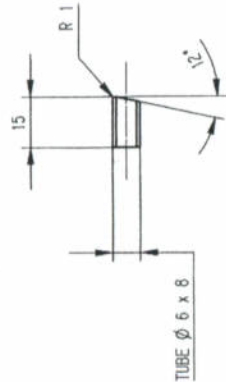
ISSUE DATE:

MODIFICATIONS		INDEX
MATIERE: CUIVRE	REQUIT --> INOX	C

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MODIFICATIONS	INDICE
NOUVELLE PIÈCE	D

MODIFICATIONS	INDICE
NOUVELLE PIECE	9



CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

PROTECTION: BRUNISSAGE TYPE PENTRATE
CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

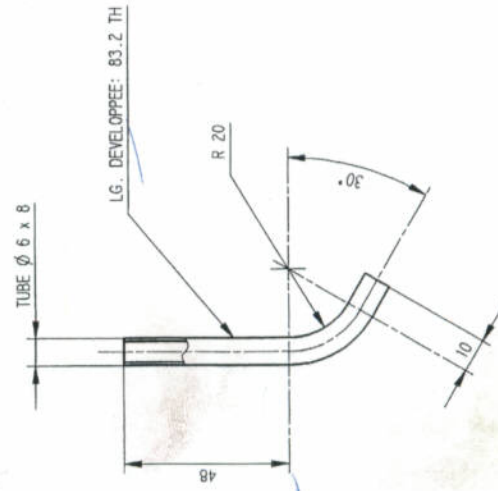
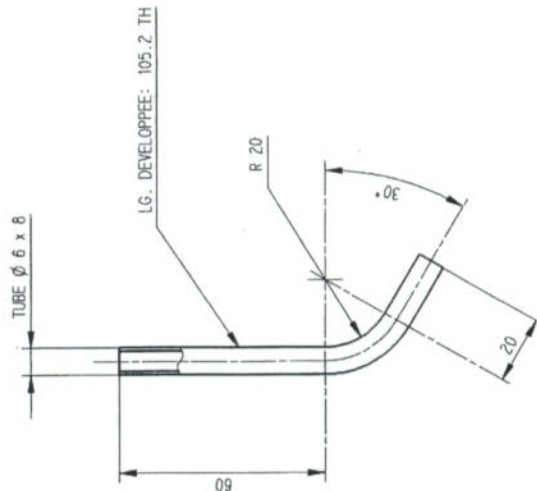
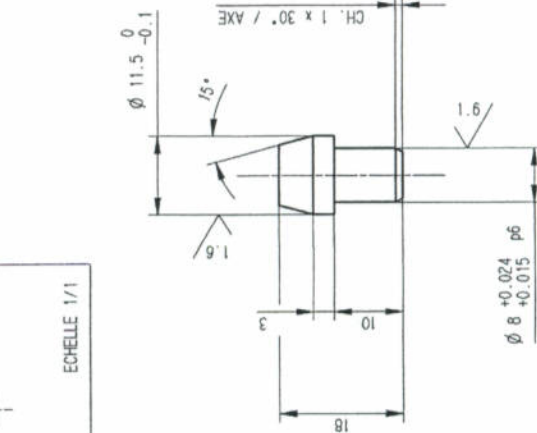
PROTECTION: BRUNISSAGE TYPE PENTRATE
CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

TUYAU	INOX	800 75 594 06		3.2	ÉCHELLE	SPQS
				1/1	75/1000	
				INDICE		

GOLJON	XC 38	800 75 594 05	INVOICE	USINAGE	3,2/	EDUELLE	SCPS
					1/1	25/10/01	

JOINT	NEOPRENE	800 75 594 11	RIDGE	
			D	
			2.5/1	94/01/02
			UNRAVE	SCPS
			SCHELE	

VIS	25 CD 4 R= 900 - 1050 MPa	800 75 594 07	B	INCHES	USINAGE	ECHELLE	SPS
					(1, 6) / $\sqrt{\quad}$	3, 2 / $\sqrt{\quad}$	1/1 5/1 25/10/01
		28-34					



PROTECTION: BRUNISSAGE TYPE PENTRATE

CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

COMMUNICATED WITHOUT EXPRESS AUTHORIZATION	EGHELLE SCALE	 <small>CODE 14905-046 PCE25-046/47/0807 0207</small>
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[illegible]

TUYAU	INOX	800 75 594 08	INDEX	C	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;"> $3,2 \sqrt{1/1}$ </div> <div> SCHÉLLE SFS </div> </div>

04/08/03

Plan logiciel	 Turbomeca groupe snecma	PLAN SHEET
FURILL SCALE	FORMAT  SIZE A1	800 75 594 00

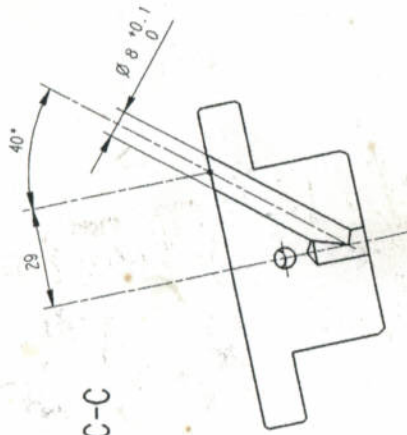
Plan dessiné D.A.O. à l'aide du logiciel : MICROCADS Révision : 6

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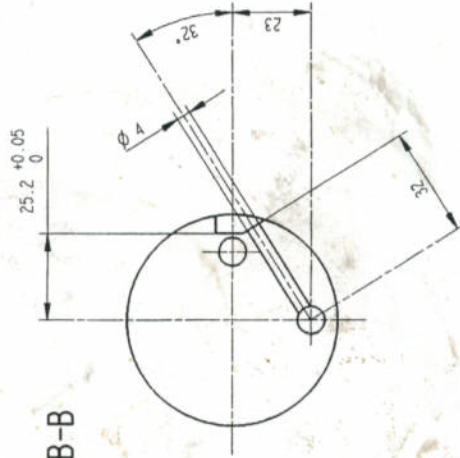
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	MODIFICATIONS	INVOICE
A	MODIFIE COTES: Ø 62 06 → Ø 61 5 -0.8 Ø 58 5 40 06 → Ø 56 7 ⁺¹	
B	ABOUTE 1 M12 COTE 36 . 1 GORGE LARG. 2 4 1 COTES 4 Ø 56 7 ⁻¹ SECTION C	
C	1 Ø 8 8 ⁺¹ COTE 29 40* SUIVANT 12* - ANNULE 1 FRAISAGE LARG. 10 LONG. 15	
D	COTE 31 5 . 1 TROU Ø 5 COTE 1 5 . 1 M6 . 1 Ø B COTE 20 A BOUCHER MODIFIE LAMASSE COUPE B-B : 5 0 6 → 25 2 6	

SECTION C-C



COUPE B-B



PROTECTION: BRUNISSAGE (TYPE PENTRATE) SAUF 0.8
CHANFREINS NON COTES: 1 A 45°
CASSER LES ARÊTES VIVES PAR CH. 0.2 A 0.3 A 45°

CENTRAGE	25 CD 4	800 75 594 02	INDEX
	P= 900 - 1050 MPa		D
28-34.	10 B) (1.6)	3.2	1/1
	USAGE		25/10/01
			SEPS

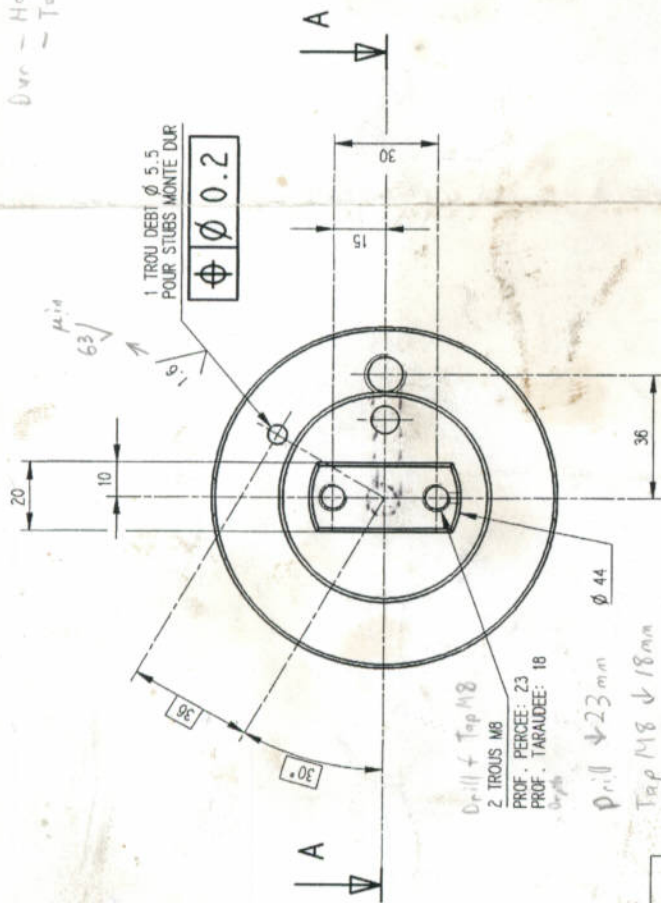
DESSIN: PAR: SEPS EG	VERIFIE PAR: F. MARTIN	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER:
LE: 25/10/01		ST 2100
MACHINE/ENGINE:	DESIGNATION PIECE/ DESCRIPTION:	N°PIECE/PART NUMBER:

Plan dessiné D.A.O. à l'aide du logiciel : MICROCADDS Révision : 6

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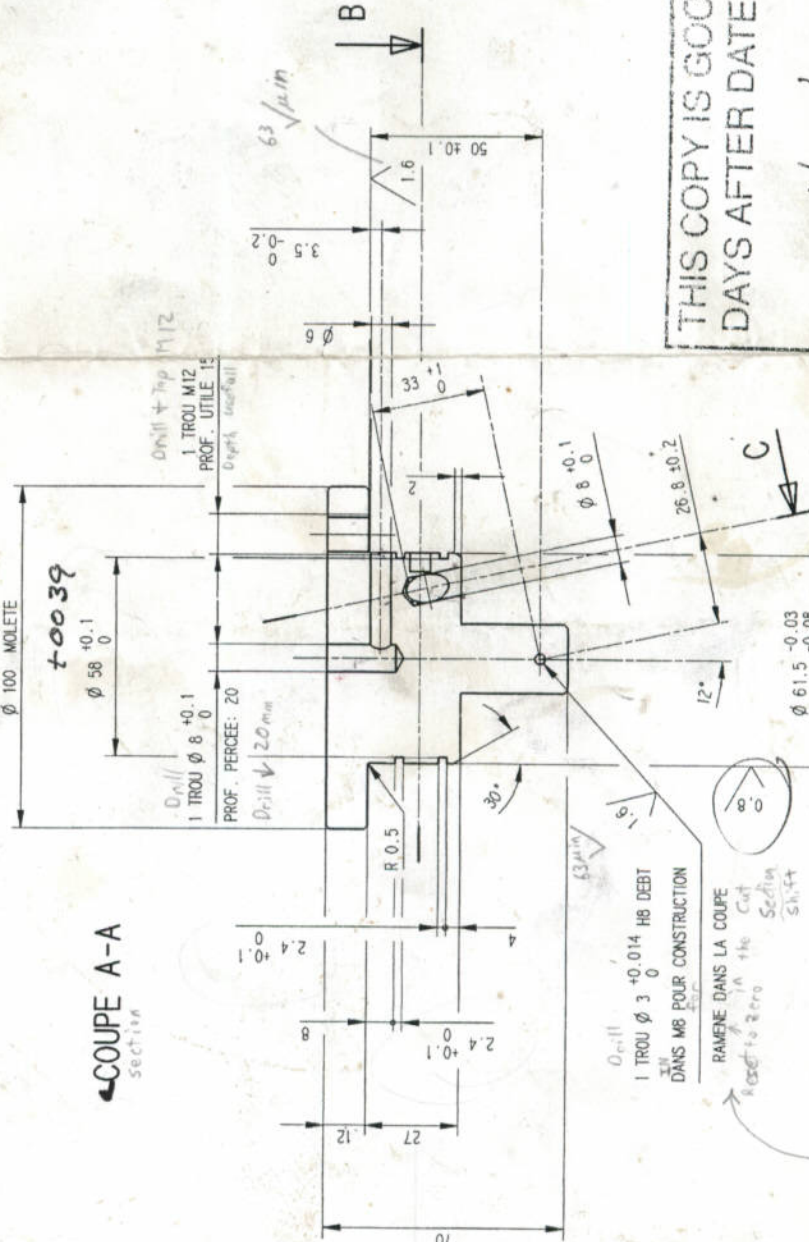
ISSUE DATE:



3.937.

Ø 100 MOLETTE

COUPE A-A



0.011 :
1 TROU Ø 3.0^{+0.014} H8 DEBT
DANS M8 POUR CONSTRUCTION

RAMÈNE DANS LA COUPE

set to zero in the Cut

Section

十
十
二
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id not be clear.

VOLUME OF PRODUCTION

View

10

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